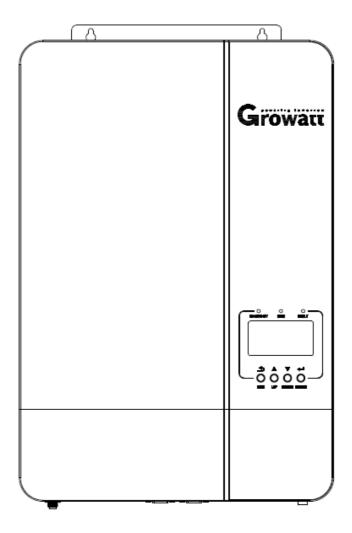
User Manual

Off Grid Solar Inverter SPF 3000TL LVM-ES



Version: 1.0

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Information on this Manual

Validity

This manual is valid for the following devices:

SPF 3000TL LVM-ES

Scope

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations.

Target Group

This document is intended for qualified persons and end users. Tasks that do not require any particular qualification can also be performed by end users. Qualified persons must have the following skills:

- Knowledge of how an inverter works and is operated
- Training in how to deal with the dangers and risks associated with installing and using electrical devices and installations
- > Training in the installation and commissioning of electrical devices and installations
- Knowledge of the applicable standards and directives
- Knowledge of and compliance with this document and all safety information

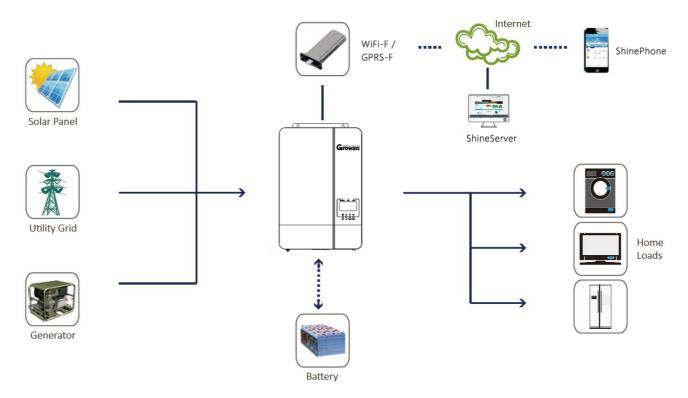
Safety Instructions



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Please be clear which kind of battery system you want, lithium battery system or lead-acid battery system, if you choose the wrong system, energy storage system can't work normally.
- Before using the unit, read all instructions and cautionary marking on the unit, the batteries and all appropriate sections of this manual. The company has the right not to quality assurance, if not according to the instructions of this manual for installation and cause equipment damage.
- 3. All the operation and connection please professional electrical or mechanical engineer.
- 4. All the electrical installation must comply with the local electrical safety standards.
- 5. When install PV modules in the daytime, installer should cover the PV modules by opaque materials, otherwise it will be dangerous as high terminal voltage of modules in the sunshine.
- 6. **CAUTION-**To reduce risk of injury, charge only deep-cycle lead-acid type rechargeable batteries and lithium batteries. Other types of batteries may burst, causing personal injury and damage.
- 7. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 8. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 9. **NEVER** charge a frozen battery.
- 10. For optimum operation of this inverter, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter.
- 11. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 12. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 13. GROUNDING INSTRUCTIONS -This inverter should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 14. **NEVER** cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 15. Make sure the inverter is completely assembled, before the operation.

Introduction



Hybrid Power System

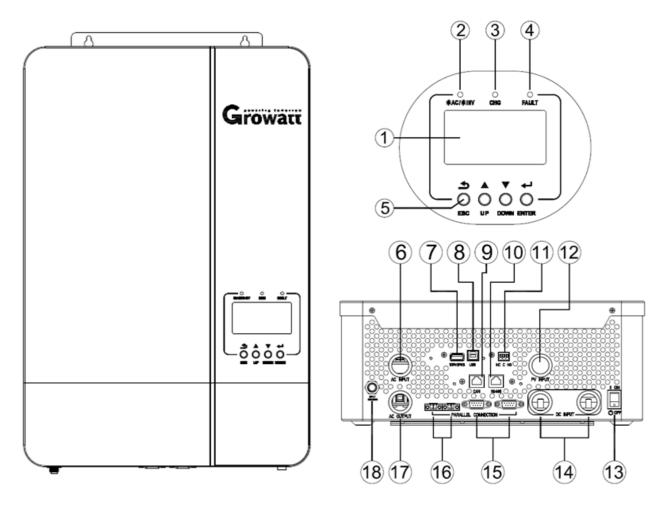
This is a multifunctional off grid solar inverter, integrated with a MPPT solar charge controller, a high frequency pure sine wave inverter and a UPS function module in one machine, which is perfect for off grid backup power and self-consumption applications. This inverter can work with or without batteries.

The whole system also need other devices to achieve complete running such as PV modules, generator, or utility grid. Please consult with your system integrator for other possible system architectures depending on your requirements. The WiFi / GPRS module is a plug-and-play monitoring device to be installed on the inverter. With this device, users can monitor the status of the PV system from the mobile phone or from the website anytime anywhere.

Features

- Rated power 3KW, power factor 1
- MPPT ranges 120V~250V, 250Voc
- High frequency inverter with small size and light weight
- Pure sine wave AC output
- Solar and utility grid can power loads at the same time
- With CAN/RS485 for BMS communication
- With the ability to work without battery
- Parallel operation up to 6 unit (only with battery connected)
- WIFI/ GPRS remote monitoring (optional)

Product Overview



- 1. LCD display
- 3. Charging indicator
- 5. Function buttons
- 7. WiFi/GPRS communication port
- 9. CAN communication Port
- 11. Dry contact
- 13. Power on/off switch
- 15. Parallel communication ports
- 17. AC output

- 2. Status indicator
- 4. Fault indicator
- 6. AC input
- 8. USB communication port
- 10. RS485 communication Port
- 12. PV input
- 14. Battery input
- 16. Current sharing ports
- 18. Circuit breaker

Installation

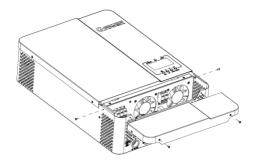
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items in the package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Software CD x 1
- Current sharing cable x 1
- Parallel communication cable x 1

Preparation

Before connecting all wiring, please take off bottom cover by removing two screws as shown below.



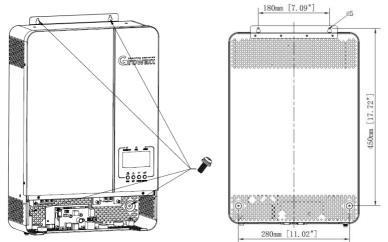
Mounting the Unit

Consider the following points before selecting where to install:

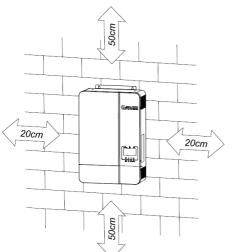
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.



Battery Connection

Lead-acid Battery Connection

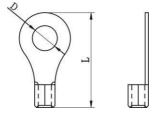
User can choose proper capacity lead acid battery with a nominal voltage at 48V. Also, you need to choose battery type as "AGM(default) or FLD"

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

Ring terminal:

WARNING! All wiring must be performed by a qualified person.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.



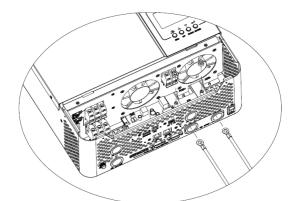
Recommended battery cable and terminal size:

Model	Wire Size	Torque value
SPF 3000TL LVM-ES	1 * 4 AWG	2-3 Nm

Note: For lead acid battery, the recommended charge current is $0.2C(C \rightarrow battery capacity)$

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- Connect all battery packs as units requires. It's suggested to connect at least 200Ah capacity battery for SPF 3000 ES LV.
- 3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.





WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.

CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.
 CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.
 CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

Lithium Battery Connection

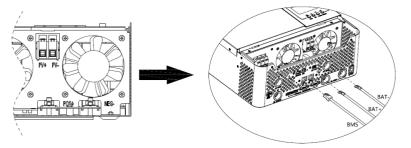
If choosing lithium battery for SPF 3000TL LVM-ES, you are allowed to use the lithium battery only which we have configured. There're two connectors on the lithium battery, RJ45 port of BMS and power cable.

Please follow below steps to implement lithium battery connection:

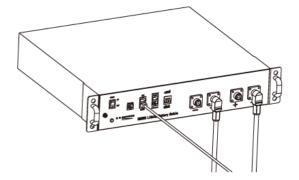
1. Assemble battery ring terminal based on recommended battery cable and terminal size (same as Lead acid, see section Lead-acid Battery connection for details) .

2. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.

3. Connect the end of RJ45 of battery to BMS communication port(RS485 or CAN) of inverter.



4. The other end of RJ45 insert to battery communication port(RS485 or CAN).



Note: If choosing lithium battery, make sure to connect the BMS communication cable between the battery and the inverter. You need to choose battery type as "lithium battery".

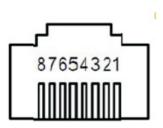
Lithium battery communication and setting

In order to communicate with battery BMS, you should set the battery type to "LI" in Program 5. Then the LCD will switch to Program 36, which is to set the protocol type. There are several protocols in the inverter. Please get instruction from Growatt to choose which protocol to match the BMS.

1. Connect the end of RJ45 of battery to BMS communication port of inverter

Make sure the lithium battery BMS port connects to the inverter is Pin to Pin, the inverter BMS port pin assignment shown as below:

Pin number	RS485 port	CAN port
1	RS485B	
2	RS485A	
3		
4		CANH
5		CANL
6		
7		
8		



LCD setting

To connect battery BMS, need to set the battery type as "LI" in Program 05.

After set "LI" in Program 05, it will switch to Program 36 to choose communication protocol. You can choose RS485 communication protocol which is from L01 to L50, and you can also choose CAN communication protocol which is from L51 to L99.

Note: You can only use one communication type RS485 or CAN in a time.

		AGM (default)	
		6866 865 005°	
		Flooded	
		686£ FL8 00\$	
		Lithium (only suitable when communicated with BMS)
		68 <u>66</u> LI 005	
		User-Defined	
05	Battery type	68 <u>5</u> 2 USE 00Š	
		If "User-Defined" is selected, battery charge voltage a	
		cut-off voltage can be set up in program 19, 20 and 2	1.
		User-Defined 2 (suitable when lithium battery withou communication)	ut BMS
		6865 USS 005	
		If "User-Defined 2" is selected, battery charge voltage cut-off voltage can be set up in program 19, 20 and 2 recommended to set to the same voltage in program 1 20(full charging voltage point of lithium battery). The stop charging when the battery voltage reaches this set	1. It is 19 and inverter will

	RS485 Communication protocol	Protocol 1	ΡΕΕΈ ΕΟΙ Ο36	
		Protocol 2	ΡΕCL LO2 Ο36	
		•	• •	
36		Protocol 50	PECL ESO 036	
	CAN		Protocol 51	ΡΕCL ΕSΙ Ο36
		Protocol 52	PECL ES2 036	
Communication proto	Communication protocol	• •		
		Protocol 99	PECL 199 036	

Note: When the battery type set to Li, the setting option 12, 13, 21 will change to display percent. **Note:** When the battery type set as "LI", the Maximum charge current can't be modified by the user. When the communication fail, the inverter will cut off output.

12	Setting SOC point back to utility source when selecting "SBU priority" or "Solar first" in program 01	62AC 50~ 0 12 Default 50%, 10%~50% Settable
13	Setting SOC point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	R[26 95] 3 Default 95%, 30%~100% Settable

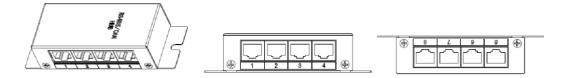
Low DC cut-off SOC If "LI" is selected in program 5, this program can be set up Default 20%, 5%~30% Settable	
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Note: Any questions about communicating with BMS, please consult with Growatt.

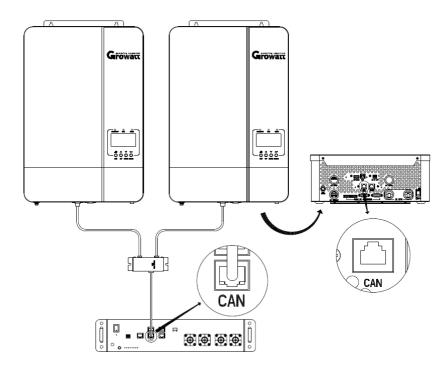
Communicating with battery BMS in parallel system

If need to use communicate with BMS in a parallel system, an external RS485/CAN HUB is needed to converge the communication cables from the parallel inverters to lithium battery.

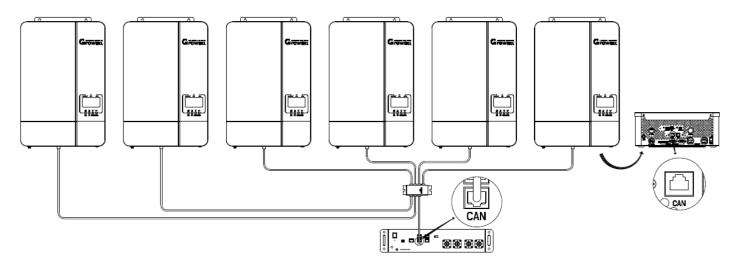
RS485/CAN Hub:



Two inverters in parallel:



Six inverters in parallel:



Note: The above diagrams described the parallel system communicate with lithium battery in CAN communication type, and it is the same to the RS485 communication type. Only need to change to "RS485" port if you use RS485 for communication.

Note:

The above diagrams show the communication wiring of 2 units and 6 units parallel using. For parallel operation with 3, 4, or 5 units, the communication wiring is similar.

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 40A for SPF 3000TL LVM-ES.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

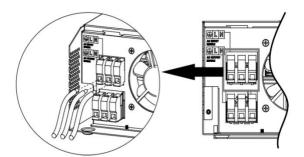
Suggested cable requirement for AC wires

Model	Gauge	Torque Value
SPF 3000TL LVM-ES	1 * 8 AWG	1.2-1.6 Nm

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor infirst.

Ground (yellow-green) L→LINE (brown or black) N→Neutral (blue)

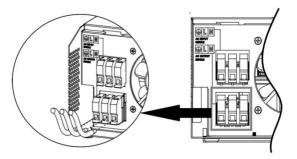




WARNING:

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor inst.



5. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check with manufacturer of air conditioner that if it's equipped with time-delay function before installation. Otherwise, this off grid solar inverter will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It' very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Torque value
SPF 3000TL LVM-ES	1 * 12 AWG	1.2-1.6 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

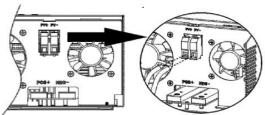
INVERTER MODEL	SPF 3000TL LVM-ES
Max. PV Array Open Circuit Voltage	250Vdc
PV Array MPPT Voltage Range	120Vdc~250Vdc

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.



2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

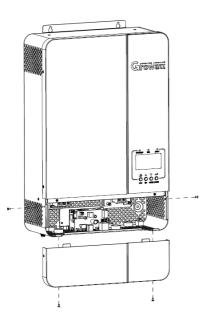


3. Make sure the wires are securely connected.

Final Assembly

After connecting all wiring, please put bottom cover back by screwing

two screws as shown below.



Communication Connection

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

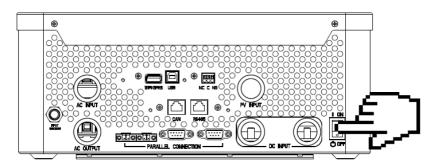
Dry Contact Signal

There is one dry contact(3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status		Cor	Condition			
					NO & C	
Power Off		Unit is off and no	o output is powered	Close	Open	
		Output is pow	vered from Utility	Close	Open	
Power On	Output is powered from Battery or Solar Program 01 is set as SBU or Solar first	-	Battery voltage (SOC)< Low DC warning voltage(SOC)	Open	Close	
			Battery voltage(SOC) > Setting value in Program 13 or battery charging reaches floating stage	Close	Open	
		Battery or Solar		Battery voltage (SOC)< Setting value in Program 12	Open	Close
		Battery voltage (SOC)> Setting value in Program 13 or battery charging reaches floating stage	Close	Open		

Operation

Power ON/OFF

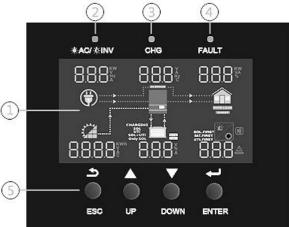


Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons



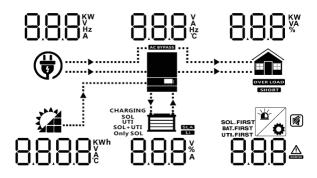
LED Indicator

LED Indicator			Messages
¥ AC∕¥ INV	Green	Solid On	Output is powered by utility in Line mode.
~ ! ~AU/~!!!!V	Green	Flashing	Output is powered by battery or PV in battery mode.
Kenter Gree	Croon	Solid On	Battery is fully charged.
	Green	Flashing	Battery is charging.
▲ FAULT	Ded	Solid On	Fault occurs in the inverter.
	Red	Flashing	Warning condition occurs in the inverter.

Function Buttons

Button	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons



Icon	Description						
AC Input Information							
	AC input icon						
	Indicate AC input power, AC input voltage, AC input frequency, AC input current						
AC BYPASS	Indicate AC power loads in bypass						
PV Input Informa	ition						
	PV input icon						
8.8.8.8 ^{kwh}	Indicate PV power, PV voltage, PV current, etc						
Output Informati	on						
	Inverter icon						
	Indicate output voltage, output current, output frequency, inverter temperature						
Load Information							
	Load icon						
8.8.8	Indicate power of load, power percentage of load						
OVER LOAD	Indicate overload happened						
SHORT	Indicate short circuit happened						
Battery Informat	ion						
	Indicate battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.						
8.8.8*	Indicate battery voltage, battery percentage, battery current						
SLA	Indicate SLA battery						
Li	Indicate lithium battery						
CHARGING SOL SOL+UTI Only SOL	Indicate charging source priority: solar first, solar and utility, or only solar						
Other Information							
SOL.FIRST BAT.FIRST UTI.FIRST	Indicate output source priority: solar first, utility first, SBU mode or SUB mode						
	Indicate warning code or fault code						
	Indicate a warning or a fault is happening						
Ö	Indicate it's during setting values						
- Regional Action	Indicate the alarm is disabled						

In AC mode, battery icon will present Battery Charging Status				
Status	Battery voltage	LCD Display		
	<2V/cell	4 bars will flash in turns.		
Constant Current	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.		
mode / Constant Voltage mode	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.		
	> 2.167 V/cell	Bottom three bars will be on and the top		
	> 2.107 V/Cell	bar will flash.		
Floating mode. Batteries are fully charged.		4 bars will be on.		

In battery mode, battery icon will present Battery Capacity					
Load Percentage	Battery Voltage LCD Display				
	< 1.717V/cell				
	1.717V/cell ~ 1.8V/cell				
Load >50%	1.8 ~ 1.883V/cell				
	> 1.883 V/cell				
	< 1.817V/cell				
	1.817V/cell ~ 1.9V/cell				
50%> Load > 20%	1.9 ~ 1.983V/cell				
	> 1.983				
	< 1.867V/cell				
	1.867V/cell ~ 1.95V/cell				
Load < 20%	1.95 ~ 2.033V/cell				
	> 2.033				

LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. Then press "ENTER" button to confirm the selection or ESC button to exit.

Program	Description	Setting Option
		 Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: Solar energy is not available Battery voltage drops to either low-level warning voltage or the setting point in program 12.
01	Output source priority: To configure load power	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
01	source priority	SBU priority
		Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
		SUB priority
		Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, solar and utility will power loads at the same time. Battery provides power to the loads only when solar energy is not sufficient and there is no utility.
02	Maximum charging current: set total charging current for solar and utility chargers.	CHCI 60, 002
	(Max. charging current = utility charging current + solar charging current)	Default 60A, 10A~80A Settable (If LI is selected in Program 5, this program can't be set up)
03	AC input voltage range	Appliance (default)

		Saving mode	disable (defa	ult)	~		
Powe	04 Power saving mode enable/disable	If disabled, n	o matter con ut will not be	nected load	is low or high	n, the on/off s	tatus of
04		Saving mode	enable		~		
			E NR e output of in ected.		e off when co	nnected load	is pretty
		AGM (default)			ö		
			865	009	- 0		
		Flooded	.		<u>o</u>		
		682 <u>2</u>	FLd	005	0		
		Lithium (only	suitable when	communic	ated with BMS	5)	
		68££	LI	009			
05	Battery type	User-Defined			ö		
		If "User-Define voltage can be	ed" is selected	d, battery c	harge voltage	and low DC c	ut-off
		User-Defined	-	nen lithium O	battery withou	ut BMS comm	unication)
		685 <u>5</u>		00S			
		If "User-Defined 2" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19, 20 and 21. It is recommended to set to the same voltage in program 19 and 20(full charging voltage point of lithium battery). The inverter will stop charging when the battery voltage reaches this setting.					
	Auto restart when overload	Restart disable	e (default)		Restart enab	le	
06	occurs	Ldrs	di S	005	Ldrs	ENR	006
	Auto restart when over	Restart disable	e (default)	0	Restart enab	le	0
07	temperature occurs	ะสุกร	dl S	00Ť	ะสุกร	ENA	00Ť
		120V (default))	-	110V		
	Output voltage *This setting is only available when the inverter	00E.º	150	008	OUE. ^u	110	008
08	is in standby mode (Switch off).		100	008			
	Output frequency *This setting is only	60Hz (default))	~	50Hz		~
09	available when the inverter is in standby mode (Switch off).	OUFL	60	009	OUFL	50	009
10	Number of series batteries connected	68FU	L				

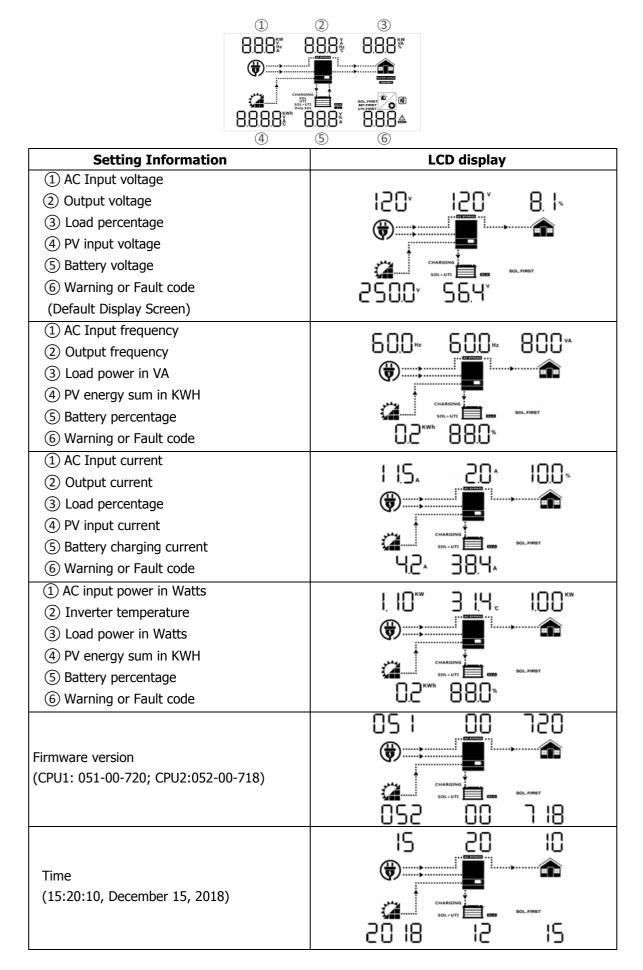
11	Maximum utility charging current Note: If setting value in Program 02 is smaller than that in Program 11, the inverter will apply charging current from Program 02 for utility charger	Default 30A, 10A~40A Settable (If LI is selected in Program 5, this program can't be set up)
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01	b b c b c c c c c c c c c c
13	Setting voltage point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	Default 54.0V, 48.0V~58.0V Settable
		If this off grid solar inverter is working in Line, Standby or Fault mode, charger source can be programmed as below:
		Solar first Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
14	Charger source priority: 14 To configure charger source priority	Solar and Utility Solar energy and utility will both charge battery.
		Only Solar Solar energy will be the only charger source no matter utility is available or not.
		If this off grid solar inverter is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.
15	Alarm control	Alarm on (default) Alarm off Alarm off Alarm off Alarm off Alarm off
16	Backlight control	Backlight on (default) Backlight off Backlight off Backlig
	Beeps while primary	Alarm on (default)
17	source is interrupted	<u>אנאה ON Cוזאראה OFF Cוז</u>
18	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) Bypass enable Bypass disable (default) Bypass enable Bypass disable (default) Bypass enable
19	C. V. charging voltage. If self-defined is selected in program 5, this program can be set up	Default 56.4V, 48.0V~58.4V Settable
20	Floating charging voltage. If self-defined is selected in program 5, this program	FLLU 54.0V, 48.0V~58.4V Settable

21	Low DC cut-off voltage. If self-defined is selected in program 5, this program can be set up	Default 42.0	ے ا 40.0V~4/		2Î		
		Single:	51 6	650		PAL	023
			3P (Ê50	L2 Phase:	365	ÊSO
			383	02 3	\$ 		
		L1 Phase:					
	AC output mode	PFEE	290	Êso			
	*This setting is only available when the inverter	L2 Phase:			L2 Phase:		0
23	is in standby mode (Switch off).	ΡΓΕΕ	1 95	Ĕ50	PFLL	292	823
	Note: Parallel operation can only work when battery		s are used	in parallel wi	th single phas	e, please select	: "PAL" in
	connected		quipment, '3P1" in pro am 23 for	1 inverter in o ogram 23 for the inverters	the inverters connected to	connected to L: L2 phase and	
		L2 phase;	plit phase	120V/208V, s	select "2P1" fo	e; r inverters coni r inverters coni	
			t share cu	rrent cable b	etween units c	th are on the san different pha	
28	Address setting (for expansion)	Rddf Default 1, 1~2	255 Settabl	02(Ŝ		
37	Real time settingYear	81 05		ĊΞŶ	Default 2018	, range 2018~2	2099
38	Real time settingMonth	70N	12	03 8	Default 01, r	ange 01~12	
39	Real time settingDate	489	13	03Ŝ	Default 01, r	ange 01~31	
40	Real time settingHour	нолг	13	OЧỐ	Default 00, r	ange 00~23	
41	Real time settingMinute	ם וה	50	OЧÎ	Default 00, r	ange 00~59	
42	Real time settingSecond	580	50	OЧŽ	Default 00, r	ange 00~59	

		Battery equaliz	ation enabl	е	0	Battery equalization disable(default)		
43 Battery equalization		69	ENR	0	ЧŠ	69 dis 043		
			If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.					
44	Battery equalization voltage	EQU Default 58.4V,						
			40.00% 50.	70 30				
45	Battery equalized time				~	Default 60min, 5min~900min Settable		
		<u>69</u> 2	60	04	Š			
		n IG						
46	Battery equalized timeout				•	Default 120min, 5min~900min Settable		
		<u> </u>	150	04	Š –			
		987						
47	Equalization interval					Default 30days, 1 days~90 days Settable		
		69	30	04	Ŷ			
		Equalization ac						
		69	00 0)48		off(default) E9 0FF 048		
48	Equalization activated	If equalization f	unction is e	enable		ogram 43, this program can be setup.		
ОТ	immediately	If "On" is select immediately and	ed in this p d LCD main	rogra page	m, it′s t : will sh	to activate battery equalization ows " E^{q} ". If "Off" is selected, it will		
		cancel equalizat	ion functio	n unti	l next a	activated equalization time arrives ne, " E^{q} " will not be shown in LCD		
		main page.	ani 47settin	iy. At				
		0000(default) Allow utility	to charge	tho		me allows utility to charge the battery. digits to represent the time period, the		
		battery all day		ule	upper	two digits represent the time when		
		СНС Е!	-		range	start to charge the battery, setting from 00 to 23, and the lower two		
49	Utility charging time					represent the time when utility end to e the battery, setting range from 00 to		
				-	23.	320 represents the time allows utility		
		0000	0	чğ	to cha	arge the battery is from 23:00 to the		
						lay 20:59, and the utility charging is pited outside of this period)		
		0000(default)	h a	i.		me allows inverter to power the load.		
		Allow inverter load all day ru	•	r the		digits to represent the time period, the two digits represent the time when		
						er start to power the load, setting from 00 to 23, and the lower two		
50	AC output time	OUP f			digits	represent the time when inverter end wer the load, setting range from 00 to		
					23.			
		0000	0	SÔ	to pov	320 represents the time allows inverter wer the load is from 23:00 to the next		
						0:59, and the inverter AC output power hibited outside of this period)		

Display Information

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: voltage, frequency, current, power, firmware version.



Operating Mode Description

Operation mode	Description	LCD display		
Standby mode / Power saving		Charging by utility and PV	Charging by utility	
mode Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	charging by PV energy	CHARGING SOL+UTI	
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy CHARGING SOL-UTI CHARGING SOL CHARGING SOL CHARGING CHARGING SOL CHARGING CHA	Charging by utility	
Line Mode	The unit will provide output power from the mains. It can also charge the battery at line mode.	Charging by PV energy		
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV	energy	

Parallel Installation Guide

Introduction

This inverter can be used in parallel with three different operation modes.

- 1. Parallel operation in single phase with up to 6 units.
- 2. Maximum 6 units work together to support 3-phase output. 4 units support one phase maximum.
- 3. Maximum 6 units work together to support split phase output. 3 units support one phase maximum.

NOTE: If the package includes share current cable and parallel cable, the inverter is default supported parallel operation. You may skip section 3. If not, please purchase parallel kit and install this unit by following instruction from professional technical personnel in local dealer.

Package Contents

In parallel kit, you will find the following items in the package:





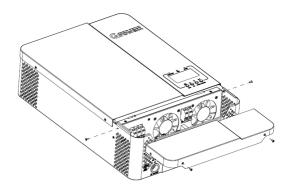
Current sharing cable

Parallel board

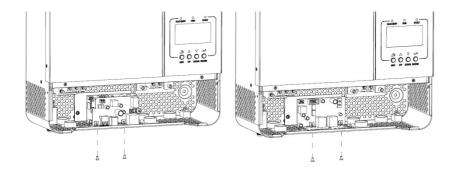
Parallel communication cable

Parallel Board Installation

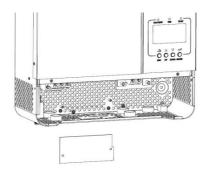
Step 1: Remove wire cover by unscrewing all screws.



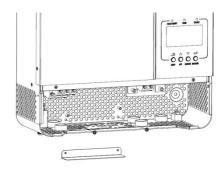
Step 2: Remove WiFi/GPRS communication board and CAN/RS485 communication board by unscrewing screws as below chart.



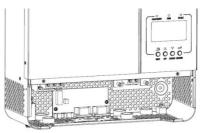
Step 3: Remove two screws as below chart and remove 2-pin and 14-pin cables. Take out the board under the communication boards.



Step 4: Remove two screws as below chart to take out cover of parallel communication.

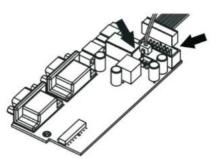


Step 5: Install new parallel board with 2 screws tightly.

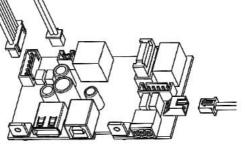


Step 6: Re-connect 2-pin and 14-pin to original position.

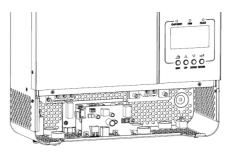
Parallel board



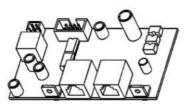
WiFi/GPRS communication board



Step 7: Put communication boards back to the unit.



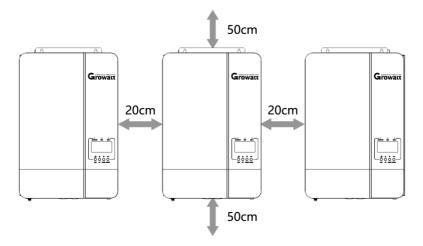
CAN/RS485 communication board



Step 8: Put wire cover back to the unit. Now the inverter is providing parallel operation function.

Mounting the Unit

When installing multiple units, please follow below chart.



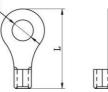
NOTE: For proper air circulation to dissipate heat, allow a clearance of approx. 20cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

Wiring Connection

The cable size of each inverter is shown as below Recommended battery cable and terminal size for each inverter:

Model	Wire Size	Torque value	
SPF 3000TL LVM-ES	1 * 4 AWG	2-3 Nm	





WARNING: Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding AC input and output, please also follow the same principle.

Recommended AC input and output cable size for each inverter:

Model	Gauge	Torque Value	
SPF 3000TL LVM-ES	1 * 8 AWG	1.2-1.6 Nm	

CAUTION!! Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input.

Recommended breaker specification of battery for each inverter:

Model	1 unit*
SPF 3000TL LVM-ES	100A / 60VDC

*If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

Recommended breaker specification of AC input with single phase:

Model	2 units	3 units	4 units	5 units	6 units
SPF 3000TL LVM-ES	100A/230VAC	150A/230VAC	200A/230VAC	250A/230VAC	300A/230VAC

Note1: You can use 50A for SPF 3000TL LVM-ES for only 1 unit, and each inverter has a breaker at its AC input. **Note2:** Regarding three phase system, you can use 4 poles breaker, the rating is up to the current of the phase which has the maximum units. Or you can follow the suggestion of note 1.

Recommended battery capacity

Inverter parallel numbers	2	3	4	5	6
Battery Capacity	400AH	600AH	800AH	1000AH	1200AH

WARNING! Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to

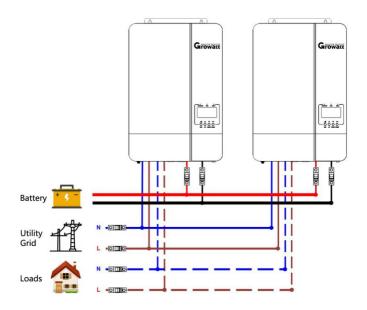
fault mode.

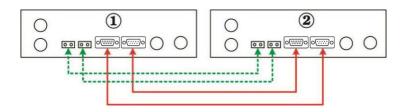
Parallel Operation in Single Phase

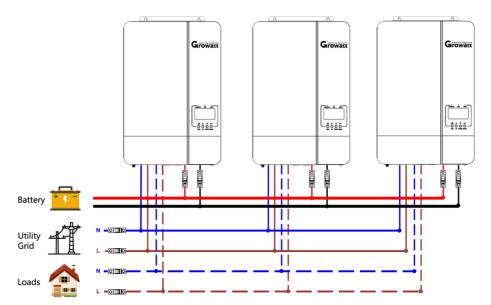
WARNING! All inverters must be connected to the same batteries and ensure each group of cables from the inverters to the batteries in the same length.

Two inverters in parallel:

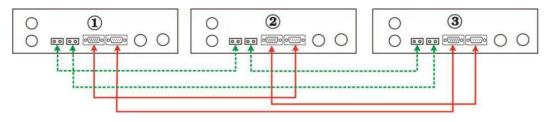
Power Connection





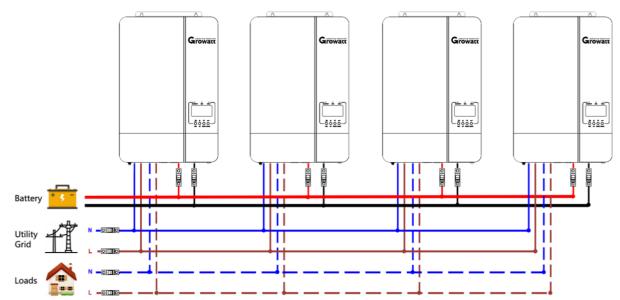


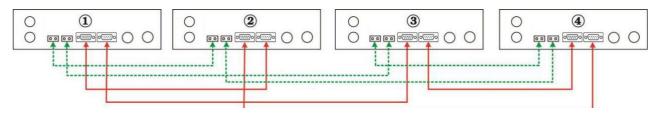
Communication Connection



Four inverters in parallel:

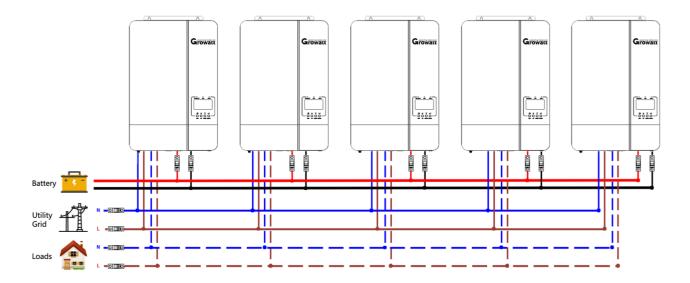
Power Connection



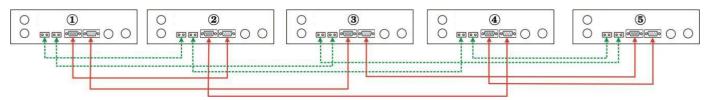


Five inverters in parallel:

Power Connection

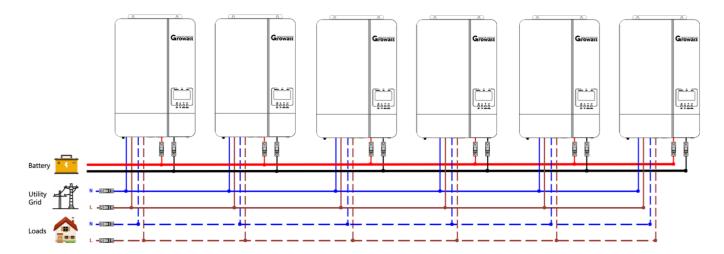


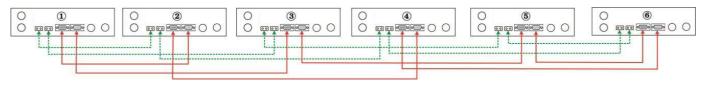
Communication Connection



Six inverters in parallel:

Power Connection



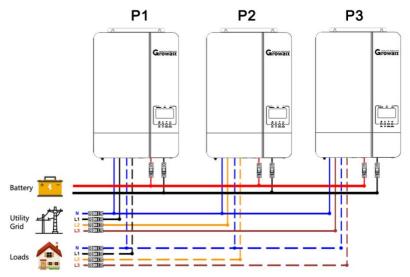


Parallel Operation in Three Phase

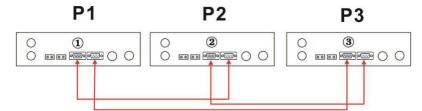
WARNING! All inverters must be connected to the same batteries and ensure each group of cables from the inverters to the batteries in the same length.

One inverter in each phase:

Power Connection

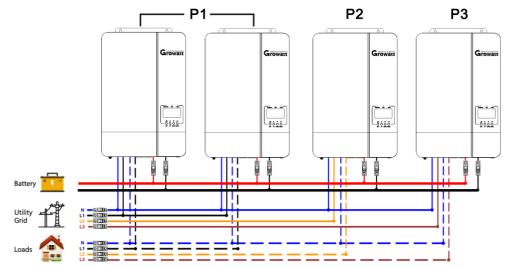


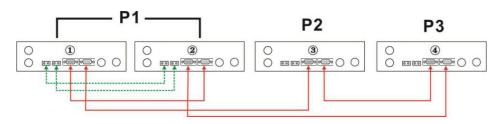
Communication Connection



Two inverters in one phase and only one inverter for the remaining phases:

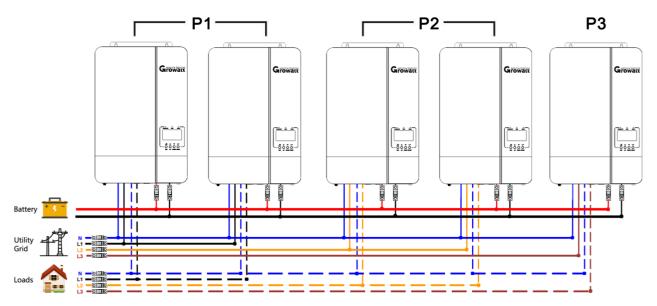
Power Connection



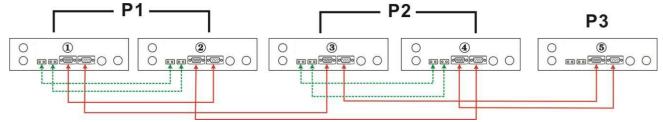


Two inverters in two phases and only one inverter for the remaining phase:

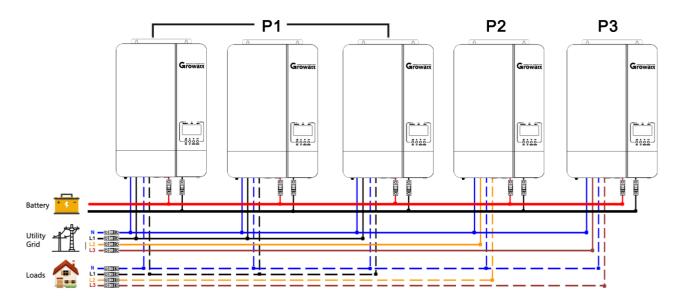
Power Connection

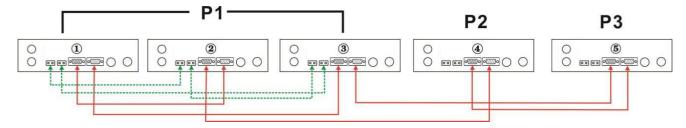


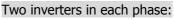
Communication Connection



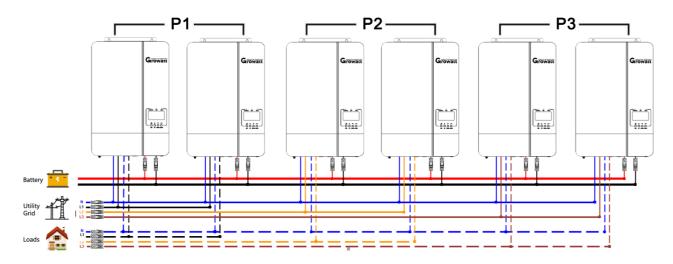
Three inverters in one phase and only one inverter for the remaining two phases: **Power Connection**



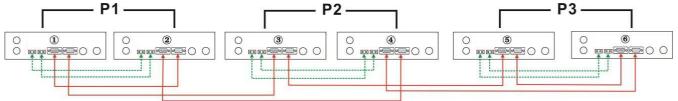




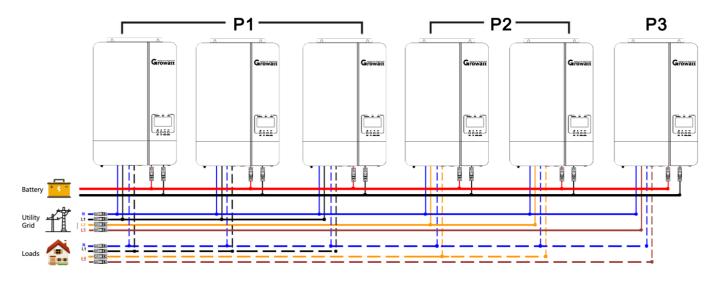
Power Connection

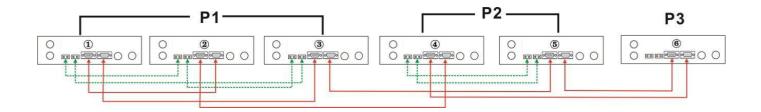


Communication Connection



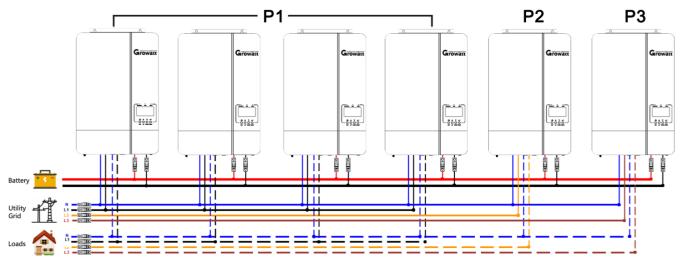
Three inverters in one phase, two inverters in second phase and one inverter for the third phase: **Power Connection**



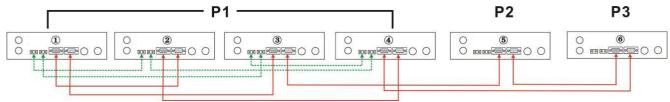


Four inverters in one phase and one inverter for the other two phases:

Power Connection



Communication Connection

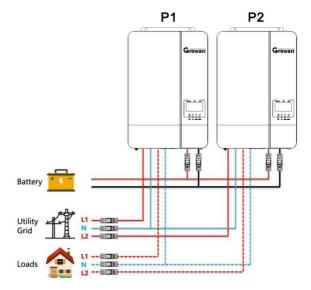


WARNING: Do not connect the current sharing cable between the inverters which are in different phases.

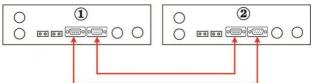
Parallel Operation in Split Phase

One inverter in each phase:

Power Connection

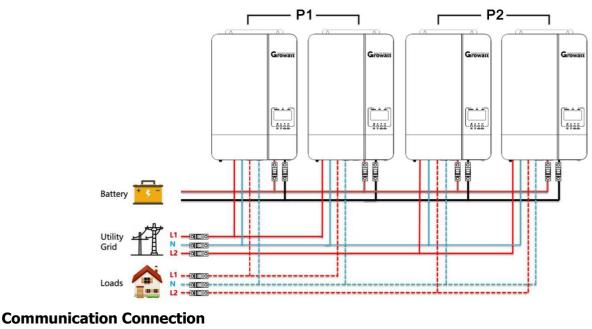


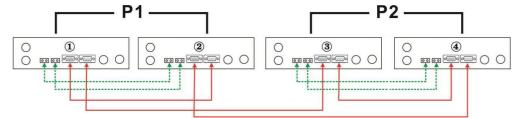
Communication Connection



Two inverters in each phase:

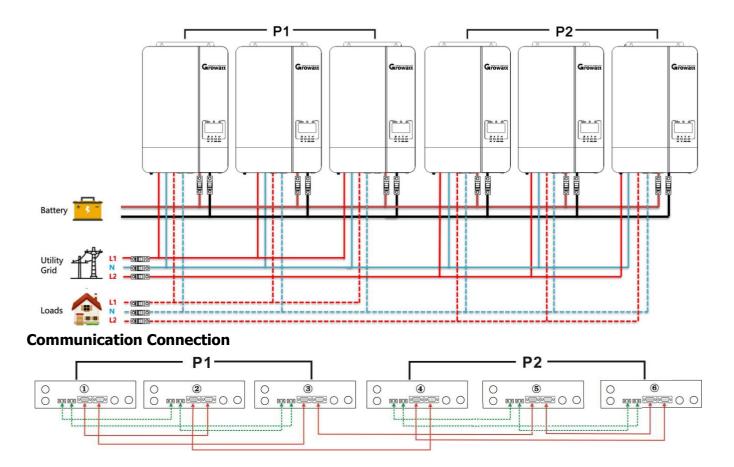
Power Connection





Three inverters in each phase:

Power Connection



WARNING: Do not connect the current sharing cable between the inverters which are in different phases.

Otherwise, it may damage the inverters.

PV Connection

Please refer to user manual of single unit for PV Connection on Page 10.

CAUTION: Each inverter should connect to PV modules separate.

LCD Setting and Display

Refer to Program 23 on Page 19

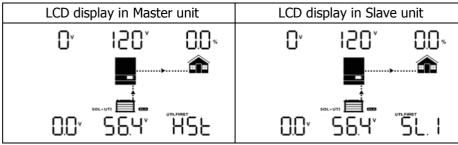
Parallel in Single Phase

Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

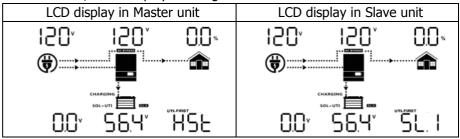
Step 2: Turn on each unit and set "PAL" in LCD setting program 23 of each unit. And then shut down all units. **NOTE:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.



NOTE: Master and slave units are randomly defined.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If not, it will display warning 15.



Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

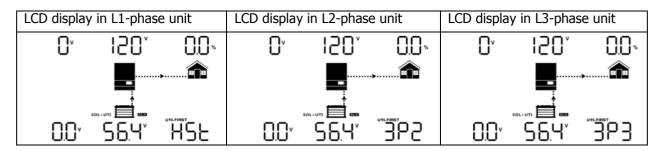
Parallel in Three Phase

Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on all units and configure LCD program 23 as P1, P2 and P3 sequentially. Then shut down all units. **NOTE:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on all units sequentially. Please turn on HOST inverter first, then turn on the rest one by one.



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, if will display warning 15/16 and they will not work in the line mode.

LCD display in L1-phase unit	LCD display in L2-phase unit	LCD display in L3-phase unit
------------------------------	------------------------------	------------------------------



Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed. Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: If there's only one inverter in L1-phase, the LCD will show as "HST". If there are more than one inverters in L1-phase, the LCD of the HOST inverter will show as "HST", the rest of L1-phase inverters will show as "3P1". Note 2: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 3: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

Parallel in Split Phase

Step 1: Check the following requirements before commissioning:

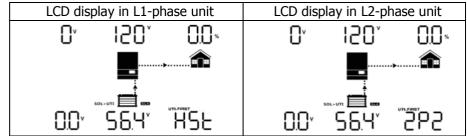
- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on all units and configure LCD program 23 as 2P0 on phase1 units, then set as 2P2(or 2P1) on phase2 units:

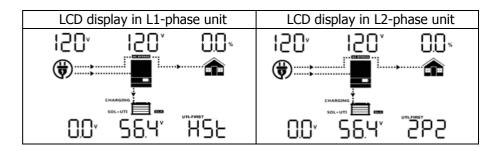
2P0+2P1: split phase 120V/208V 2P0+2P2: split phase 120V/240V

NOTE: It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on all units sequentially. Please turn on HOST inverter first, then turn on the rest one by one. (The below pictures show as split phase 120V/240V)



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and split phases are matched with unit setting, they will work normally. Otherwise, if will display warning 15/16 and they will work in the line mode. (Split phase 120V/240V)



Step 5: If there is no more fault alarm, the system with split phase output is completely installed. Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: If there's only one inverter in L1-phase, the LCD will show as "HST". If there are more than one inverters in L1-phase, the LCD of the HOST inverter will show as "HST", the rest of L1-phase inverters will show as "2P0". Note 2: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 3: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked	
02	Over temperature	
03	Battery voltage is too high	[]]
04	Battery voltage is too low	
05	Output short circuited	
06	Output voltage is too high.	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
51	Over current or surge	
52	Bus voltage is too low	50
53	Inverter soft start failed	5]
55	Over DC voltage in AC output	
56	Battery connection is open	
57	Current sensor failed	
58	Output voltage is too low	
60	Negative power fault	60 -
61	PV voltage is too high	6 !_
62	Internal communication error	-53
80	CAN fault	
81	Host loss	

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep 3 times every second	
02	Over temperature	Beep once every second	<u>~</u>
03	Battery is over-charged	Beep once every second	03
04	Low battery	Beep once every second	[]Ч^
07	Overload	Beep once every 0.5 second	▋٦△
10	Output power derating	Beep twice every 3 seconds	
12	Solar charger stops due to low battery	Beep once every second	! 2⊾
13	Solar charger stops due to high PV voltage	Beep once every second]▲
14	Solar charger stops due to overload	Beep once every second	¦Ч^
15	Parallel input utility grid different	Beep once every second	IS [▲]
16	Parallel input phase error	Beep once every second	i5 ^
17	Parallel output phase loss	Beep once every second	
18	Buck over current	Beep once every second	18△
19	Battery disconnect	No beep	I3 ^A
20	BMS communication error	Beep once every second	~05
21	PV power insufficient	Beep once every second	⊳1 5
22	Parallel forbidden without battery	Beep once every second	~25
25	Parallel inverters' capacity different	Beep once every second	25^
33	BMS communication loss	Beep once every second	<u> </u>
34	Cell over voltage	Beep once every second	<u> </u>
35	Cell under voltage	Beep once every second	
36	Total over voltage	Beep once every second	36
37	Total under voltage	Beep once every second	37
38	Discharge over voltage	Beep once every second	38*
39	Charge over voltage	Beep once every second	39
40	Discharge over temperature	Beep once every second	40 *
41	Charge over temperature	Beep once every second	
42	Mosfet over temperature	Beep once every second	<u></u> Ч <u>2</u> ⊾
43	Battery over temperature	Beep once every second	<u> </u>
44	Battery under temperature	Beep once every second	
45	System shut down	Beep once every second	45^

Battery Equalization

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalizationalso helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

• How to Apply Equalization Function

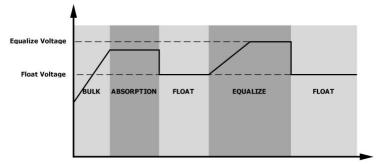
You must enable battery equalization function in monitoring LCD setting program 43 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 47.

2. Active equalization immediately in program 48.

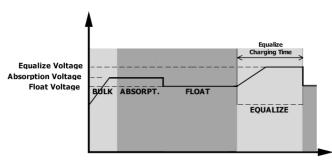
• When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

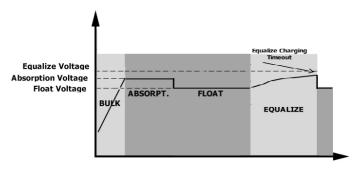


• Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



Specifications

Table 1 Line Mode Specifications

INVERTER MODEL	SPF 3000TL LVM-ES		
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage	120Vac		
Low Loss Voltage	95Vac \pm 7V (UPS); 65Vac \pm 7V (Appliances)		
Low Loss Return Voltage	100Vac \pm 7V (UPS); 70Vac \pm 7V (Appliances)		
High Loss Voltage	140Vac±7V		
High Loss Return Voltage	135Vac±7V		
Max AC Input Voltage	150Vac		
Nominal Input Frequency	50Hz / 60Hz (Auto detection)		
Low Loss Frequency	40±1Hz		
Low Loss Return Frequency	42±1Hz		
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
Output Short Circuit Protection	Circuit Breaker		
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)		
Transfer Time	10ms typical, 20ms Max@ Single <30ms @ Parallel		
Output power derating: When AC input voltage drops to 95V, the output power will be derated.	Output Power Rated Power 20% Power 65V 95V 140V Input Voltage		

Table 2 Inverter Mode Specifications

INVERTER MODEL	SPF 3000TL LVM-ES
Rated Output Power	3KVA/3KW
Output Voltage Waveform	Pure Sine Wave
Output Voltage Regulation	120Vac±5%
Output Frequency	60Hz
Peak Efficiency	90%
Overload Protection	5s@≥150% load; 10s@110%~150% load
Surge Capacity	2* rated power for 5 seconds
Nominal DC Input Voltage	48Vdc
Cold Start Voltage(Lead-Acid Mode)	46.0Vdc
Cold Start SOC(Li Mode)	Default 30%, Low DC Cut-off SOC +10%
Low DC Warning Voltage (Lead-Acid Mode)	44.0Vdc @ load < 20% 42.8Vdc @ 20% ≤ load < 50% 40.4Vdc @ load ≥ 50%
Low DC Warning Return Voltage (Lead-Acid Mode)	46.0Vdc @ load < 20% 44.8Vdc @ 20% ≤ load < 50% 42.4Vdc @ load ≥ 50%
Low DC Cut-off Voltage (Lead-Acid Mode)	42.0Vdc @ load < 20% 40.8Vdc @ 20% ≤ load < 50% 38.4Vdc @ load ≥ 50%
Low DC Cut-off Voltage (Li Mode)	42.0Vdc
Low DC Warning SOC (Li Mode)	Low DC Cut-off SOC +5%
Low DC Warning Return SOC (Li Mode)	Low DC Cut-off SOC +10%
Low DC Cut-off SOC(Li Mode)	Default 20%, 5%~30% settable
High DC Recovery Voltage	56.4Vdc
High DC Cut-off Voltage	60.8Vdc
No Load Power Consumption	<60W

Utility Charging I	Mode		
INVERTER MODE	L	SPF 3000TL LVM-ES	
Charging Algorit	hm	3-Step	
Max. AC Chargin	g Current	40Amp(@V _{I/P} =120Vac)	
Bulk Charging	Flooded Battery	58.4Vdc	
Voltage	AGM / Gel Battery	56.4Vdc	
Floating Chargin	g Voltage	54Vdc	
Charging Curve MPPT Solar Char	aina Mode	2.43Vec: 239Vec. 2.35Vec. Voltage ² 100% 50% Ti = 10 ⁺ T0, minimum Ethnis, maximum Bhrs. Bulk Absorption (Constant Voltage) Maintenance (Floating)	
Max. PV Array Po		4000W	
Max. PV Input C	urrent	18A	
Start-up Voltage		150Vdc±10Vdc	
PV Array MPPT V		120Vdc~250Vdc	
	pen Circuit Voltage	250Vdc	
Max. PV Chargin	g Current	80A	
Max. Charging Control (AC Charger Plus		80A	

Table 4 General Specifications

INVERTER MODEL	SPF 3000TL LVM-ES
Safety Certification	CE
Operating Temperature Range	0℃ to 55℃
Storage temperature	-15℃~ 60℃
Humidity	5% to 95% Relative Humidity (Non-condensing)
Altitude	<2000m
Dimension(D*W*H), mm	485 x 330 x 135
Net Weight, kg	11.5

Trouble Shooting

Problem	LCD/LED/Buzzer	Explanation	What to do
Unit shuts down Automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low . (<1.91V/Cell)	1.Re-charge battery. 2.Replace battery.
No response after power on.	No indication.	 The battery voltage is far too low. (<1.4V/Cell) Battery polarity is connected reversed. 	 Check if batteries and the wiring are connected well. Re-charge battery. Replace battery.
	Input voltage is 0 on the LCD and green LED is flashing.	Input protector is tripped.	Check if AC breaker is tripped and AC wiring is connected well.
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	 Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Battery First" or "Solar First" as the priority of output source.	Change output source priority to Utility first.
When it's turned on, internal relay is switching on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 02	Internal temperature of component is over 100 $^\circ\!\mathrm{C}$.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault and a 02	Battery is over-charged.	Return to repair center.
	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 05	Output short circuited	Check if wiring is connected well and remove abnormal load.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1.Reduce the connected load. 2.Return to repair center
	Fault code 07	The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge	
Buzzer beeps continuously and red	Fault code 52	Bus voltage is too low	Restart the unit, if the error happens again, please return to repair center.
LED is on.	Fault code 55	Output voltage is unbalanced	
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.
	Fault code 60	Negative power fault	 Check whether the AC output connected to the grid input. Check whether Program 8 settings are the same for all parallel inverters Check whether the current sharing cables are connected well in the same parallel phases. Check whether all neutral wires of all parallel units are connected together. If problem still exists, contact repair center.
	Fault code 80	CAN fault	1. Check whether the parallel communication cables are connected well.
	Fault code 81	Host loss	 Check whether Program 23 settings are right for the parallel system. If problem still exists, contact repair center